

**ACMI #6823**  
**High Temperature**  
**STAMP PAD INK**  
**METAL**

Description:

ACMI #6823 was formulated as a permanent ink for rubber stamp marking on metal transformers where resistance to 650° F. is required.

**SPECIFICATIONS:**

<u>Applications:</u>	Rubber Stamp from foam stamp pad
<u>Viscosity:</u>	1600 cps
<u>Specific Gravity:</u>	1.14
<u>Weight per Gallon:</u>	9.5 lbs.
<u>Flashpoint:</u>	105° F.
<u>Dry time:</u>	5 minutes Variations in temperature and humidity may affect dry time.
<u>Cure Cycle:</u>	This ink should be cured @ 350° F. for 15 - 30 minutes
<u>Shelf Life &amp; Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	Non-leaded Pigment
<b><u>RECONDITIONER:</u></b>	#6821 Reconditioner
<b><u>COLORS:</u></b>	White
<b><u>AVAILABILITY:</u></b>	Pints, Quarts and Gallons Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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