

**ACMI #635**  
**FDA INK**  
**FOR**  
**Metal Substrates**

Description: ACMI #635 was formulated with materials listed in 21 CFR per Federal Food, Drug and Cosmetics Act for adhesion to Orthodontic Arch Wires using a refillable felt tip pen. This ink is suitable for use on other metal substrates and may also be applied from a stamp pad, flexographic printer or other printing method using rubber type.

**SPECIFICATIONS:**

<u>Applications:</u>	Refillable felt tip pen, rubber stamp with cloth stamp pad, flexographic printer or other printing method using rubber type
<u>Viscosity:</u>	25 cps
<u>Specific Gravity:</u>	0.901
<u>Weight per Gallon:</u>	7.5 lbs.
<u>Flashpoint:</u>	52° F.
<u>Dry time:</u>	30 - 60 seconds Variations in temperature and humidity may affect dry time.
<u>Shelf Life &amp; Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	FD & C Dye
<b><u>RECONDITIONER:</u></b>	#635 Reconditioner
<b><u>COLORS:</u></b>	Black, Red, Orange, Green, Purple, Blue

**AVAILABILITY:** Pints, Quarts and Gallons  
Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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