

ACMI #5305
WATERBASED
FLEXOGRAPHIC

Description: ACMI #5305 was formulated as a waterbased flexographic ink for marking paper, plastic packaging, tyvek and corrugated. It has also been used successfully in an airbrush on doll heads. #5305 has been reported to resist 250° F. on plastic like material.

SPECIFICATIONS:

<u>Applications:</u>	Flexographic printing and airbrush
<u>Viscosity:</u>	30 - 45 seconds, #2 Zahn
<u>Specific Gravity:</u>	1.07
<u>Weight per Gallon:</u>	8.9 lbs.
<u>Flashpoint:</u>	None
<u>Dry time:</u>	<10 seconds on porous, 3 ½ minutes on nonporous Variations in temperature and humidity may affect dry time.
<u>Shelf Life & Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use. Protect this ink from freezing.
<u>Chemical Base:</u>	Water
<u>Colorant Base:</u>	Pigment
<u>RECONDITIONER:</u>	#5305 Reconditioner (clear in color)
<u>CLEANER:</u>	#5305 Cleaner (blue in color)
<u>COLORS:</u>	Black, Blue, Red, Green, Brown, Yellow, Orange, White, Lavender, Metallic Gold
<u>AVAILABILITY:</u>	Pints, Quarts and Gallons. Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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