

ACMI #4104
FELT TIP PEN INK

Description: ACMI #4104 is designed to be used in refillable felt tip pens. This ink has good intensity of color and dries fast on all surfaces. Adhesion is particularly good on tough to write on surfaces. #4104 is comparable to other aromatic hydrocarbon based inks.

SPECIFICATIONS:

<u>Applications:</u>	Refillable felt tip pen
<u>Viscosity:</u>	3 cps
<u>Specific Gravity:</u>	0.90
<u>Weight per Gallon:</u>	7.5 lbs.
<u>Flashpoint:</u>	50° F- 75° F
<u>Dry time:</u>	Porous - 10 seconds, Non-porous - 30 seconds Variations in temperature and humidity may affect dry time.
<u>Shelf Life & Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	Dye & pigment
<u>RECONDITIONER:</u>	#4104 Reconditioner
<u>COLORS:</u>	Black, Blue, Green, Yellow, Orange, Red, Brown, Violet
<u>AVAILABILITY:</u>	Pint, Quart and Gallon metal cans Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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