

**ACMI #7040**

**ANTORBOND  
PRIMER**

**GENERAL DESCRIPTION:**

ACMI #7040 ANTORBOND PRIMER is a primer system for promoting the adhesion of double coated acrylic transfer tapes (PSA) to difficult to bond surfaces. For example, it can be used on silicone, fluorocarbon, fluorosilicone and various thermoplastics. ANTORBOND PRIMER allows for a variety of transfer tapes to be used to obtain the desired peel strength.

**APPLICATION:**

ANTORBOND PRIMER should be applied by wiping or brushing to the surface of the elastomer or thermoplastic. Note: only a very thin film needs to be applied to obtain excellent bonding characteristics. Once the surface is coated, it can be air dried at room temperature for 30-60 minutes. For faster solvent removal, force dry in a high air circulating oven at 170° F. (77° C) for about 2 minutes. For best results, it is recommended that the time between adhesive application to the ANTORBOND PRIMER and final application to the other surface, be as short as possible. This will ensure optimum tape to primer contact.

NOTE: ANTORBOND PRIMER will develop excellent bonding characteristics immediately after it is applied and subsequently dried. However it will continue to improve over the next several days, at which time it will attain its maximum bond strength.

**SHELF LIFE:** 6 Months

Made to order, not returnable.

**STATEMENT OF LIABILITY**

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

**THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED**

***American Coding and Marking Ink Co. Inc.***

1220 North Avenue, Plainfield, NJ 07062

**Phone:** 908-756-0373 **Fax:** 908-756-0570 **Web Site:** [www.americancoding.com](http://www.americancoding.com)