

**ACMI #6403**  
**GENERAL PURPOSE**  
**PASTE**

Description:

ACMI #6403 is a general purpose paste ink designed to be applied by direct or offset machine or by rubber stamp from a thin draw down. This ink is very stable, medium drying, with excellent color development. Paste inks can be applied to paper, plastic, glass and metal and are suitable for bottom coding.

<b><u>SPECIFICATIONS:</u></b>	Meets: A-A-208b Type IV, Formerly TT-I-1795a
<u>Applications:</u>	Direct or offset printing, rubber stamp from thin draw down, suitable for bottom coding
<u>Viscosity:</u>	> 20,000 cps
<u>Specific Gravity:</u>	1.08 - 1.60 Depending on color
<u>Weight per Gallon:</u>	9.0 - 13.3 lbs. Depending on the color
<u>Flashpoint:</u>	> 200° F.
<u>Dry time:</u>	Medium. Paste inks generally set to touch in 6-8 hours or overnight, cured or fully reacted in 1-2 weeks.
<u>Shelf Life &amp; Storage:</u>	24 months stored at normal room temperature. Ink should be capped tightly after each use.
<u>Chemical Base:</u>	Solvent
<u>Colorant Base:</u>	Pigment
<b><u>THINNER:</u></b>	#2005 Thinner
<b><u>CLEANER:</u></b>	#6400 Cleaner
<b><u>COLORS:</u></b>	Black, White, Blue, Tan, Pink, Gray, Lavender, Green, Brown, Red Yellow, Orange, Gold
<b><u>AVAILABILITY:</u></b>	4 oz. tubes

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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