

**ACMI #6211**  
**TWO COMPONENT**  
**STENCILING**  
**GLASS FROST EPOXY**

Properties: ACMI #6211 is a stenciling epoxy, designed to simulate glass frosting. The ink will cure at room temperature and contains no heavy metals or acids associated with frosting pastes. When fully cured, #6211 is resistant to a variety of solvents, salt, acid, alkalai solutions and abrasion.

**COLORS:** White, Black

**CURE CYCLES:** This room temperature cure ink is dry to handle in 6 hours and requires 7 days to develop full solvent resistance. The ink may be force cured at one of the following time/temperature cycles:

250° F. (121° C.) - 30 minutes

300° F. (149° C.) - 10 minutes

350° F. (177° C.) - 4 minutes

**POT LIFE:** 5-6 hours after the two components are mixed.

Higher than normal room temperatures will shorten the pot life.

**SHELF LIFE:** 12 months

**MIXING INSTRUCTIONS:** Mix 5 parts ink thoroughly with 1 part catalyst by weight.

Allow an induction period of 15 minutes before use to achieve the best results.

**AVAILABILITY:** Kits in 2oz, 4oz, 8oz, Pint and Quart

**THINNER:** #6210 Thinner. Use a minimum amount to achieve desired consistency. Ink that has lost solvent in the silk screen apparatus, may be thinned unless the ink is over 6 hours old. Use only ACMI thinners, others will adversely affect this ink.

**CLEANER:** #6000 Cleaner

**STATEMENT OF LIABILITY**

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

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