

**ACMI #6010**  
**TWO COMPONENT**  
**LIQUID**  
**EPOXY**

Properties:

Spray or brush application onto metal, primer, epoxy and other nonporous surfaces. Used for stenciling and coating.

This is a room temperature cure ink.

Meets: MIL-C-22750c Class I

**COLORS:** Black, White, Clear, Red, Yellow, Orange Inquire about Fed Std 595 colors.

**CURE CYCLES:** This is a room temperature cure ink, which requires 6-8 days for complete cure.

**POT LIFE:** Under normal conditions, 2-3 hours after the components are mixed. Higher than normal room temperatures will shorten the pot life.

**SHELF LIFE:** Use within 1 year is recommended.

**MIXING INSTRUCTIONS:** Mix one part by volume of component 1 with one part by volume of component II. Allow an induction period of fifteen minutes to achieve best results. Components are not interchangeable: DO NOT INTERMIX KITS.

**AVAILABILITY:** The 2 components are sold as a kit in the following units: 2oz, 4oz, 8oz, pint, quart, and gallon.

**THINNER:** ACMI #6010 Thinner. The ink should be thinned as required by the method of application. Use only the specified ACMI thinner as others will adversely effect this ink.

**CLEANER:** ACMI #6000 Cleaner.

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

THE FOREGOING IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED

***American Coding and Marking Ink Co. Inc.***

1220 North Avenue, Plainfield, NJ 07062

**Phone:** 908-756-0373 **Fax:** 908-756-0570 **Web Site:** [www.americancoding.com](http://www.americancoding.com)

