

**ACMI #2023**  
**TEXTILE**  
**STENCIL**  
**MARKING**

Description: ACMI #2023 was formulated for stenciling on woven fabrics, specifically for parachutes and other textiles. This ink is waterproof, laundry resistant and light fast. #2023 has also been used for application to non-porous substrates such as metals and plastics. Meets: CID A-A-59291 Type IV Formerly: MIL-I-6903c

**SPECIFICATIONS:** Listed as an approved ink on Grumman Standard GP110M

Applications: Stencil

Viscosity: 200 cps

Specific Gravity: 1.20

Weight per Gallon: 10 lbs.

Flashpoint: 46° F.

Dry time: 60 - 90 seconds

Variations in temperature and humidity may affect dry time.

Shelf Life & Storage: 24 months, stored at normal room temperature. Ink should be capped tightly after each use.

Chemical Base: Solvent

Colorant Base: Pigment

**RECONDITIONER:** #2023 Reconditioner can be used to remove a wet or dry mark from nylon. Place porous material under mark and rub from top.

**COLORS:** Black, Red, White, Blue, Yellow, Orange  
many Federal Std.595 colors available

**AVAILABILITY:** Pints, Quarts and Gallons  
Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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