

**ACMI #18D CARTON
CODING CARTON
PRINTING
POROUS**

Description:

ACMI #18D was formulated for marking on corrugated cartons, paper bags, labels and other porous substrates. This ink is suitable for carton printing and ink roll impregnating for use in inline carton coding.

SPECIFICATIONS:

<u>Applications:</u>	Inline carton coder with felt, sponge rubber or cellulose roll impregnation
<u>Viscosity:</u>	45 cps
<u>Specific Gravity:</u>	1.10
<u>Weight per Gallon:</u>	9.17 lbs.
<u>Flashpoint:</u>	>200° F.
<u>Dry time:</u>	<10 seconds Variations in temperature and humidity may affect dry time.
<u>Shelf Life & Storage:</u>	Use within 1 year is recommended. Ink should be stored at normal room temperature and capped tightly after each use.
<u>Chemical Base:</u>	Water
<u>Colorant Base:</u>	Dye
<u>RECONDITIONER:</u>	#50 Reconditioner
<u>COLORS:</u>	Black, Violet, Blue, Yellow, Green, Red
<u>AVAILABILITY:</u>	Pints, Quarts and Gallons Smaller sizes available on request

STATEMENT OF LIABILITY

Neither the manufacturer nor the seller shall be liable for any injury, loss or damage arising out of the use of this product. The only obligations of the manufacturer or the seller shall be to replace any quantity of this product found to be defective or, at the option of the seller or manufacturer, to refund the purchase price. The purchaser or user of this product should, before use of the product, determine whether it is suitable for that use. The user assumes all risk and liability in connection with that use.

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American Coding and Marking Ink Co. Inc.

1220 North Avenue, Plainfield, NJ 07062

Phone: 908-756-0373 **Fax:** 908-756-0570 **Web Site:** www.americancoding.com